

Date: Thursday, 12/03/2009 10:34:44 AM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services			<b>Drawing Name</b>	: BASKET RIBS		
<b>Job Number</b>	: 46474			<b>Part Number</b>	: D22351		
<b>Estimate Number</b>	: 13652			<b>Drawing Number</b>	: D2235 REV B1		
<b>P.O. Number</b>	:			<b>Project Number</b>	: N/A		
<b>This Issue</b>	: 12/03/2009	<b>S.O. No.</b>	:	<b>Drawing Revision</b>	: B1		
<b>Prsht Rev.</b>	: NC			<b>Material</b>	:		
<b>First Issue</b>	: //	<b>Type</b>	: LARGE FAB ASSY	<b>Due Date</b>	: 18/03/2009		
<b>Previous Run</b>	: 46303			<b>Qty:</b>	8	<b>Um:</b>	Each
<b>Written By</b>	:			<b>Comment</b>	: Est Rev:A New Issue 08-12-01 DD verified by:EC		
<b>Checked &amp; Approved By</b>	: <u>JWD 09-03-04</u>						

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>	
1.0	D31661	Basket Hoop	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) Basket Hoop Batch: <u>B416 235</u>	<u>SAD 09-03-13</u>
2.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	
		Comment: LARGE FABRICATION RESOURCE 1	
		1- Pick D3166-1 and cut as per dwg D2235 using DT8302 2- remove identification markings on tube 3- deburr	<u>SAD 09-03-13</u>
3.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	<u>S 09/03/16 (48)</u>
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>BASKET CELL</u>	<u>S 09/03/18 8x</u>
5.0	QC21	FINAL INSPECTION/W/O RELEASE	
		Comment: FINAL INSPECTION/W/O RELEASE	<u>09/03/18 off</u>
	Job Completion		
			<u>mf 09-03-18</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

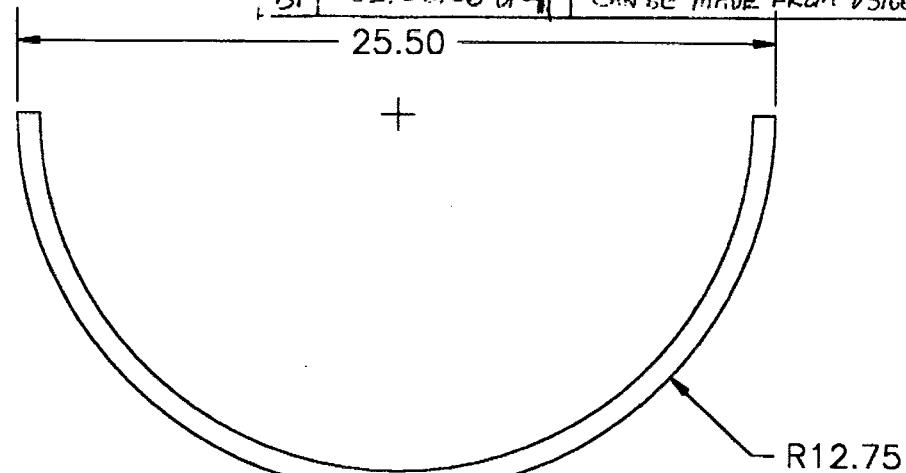
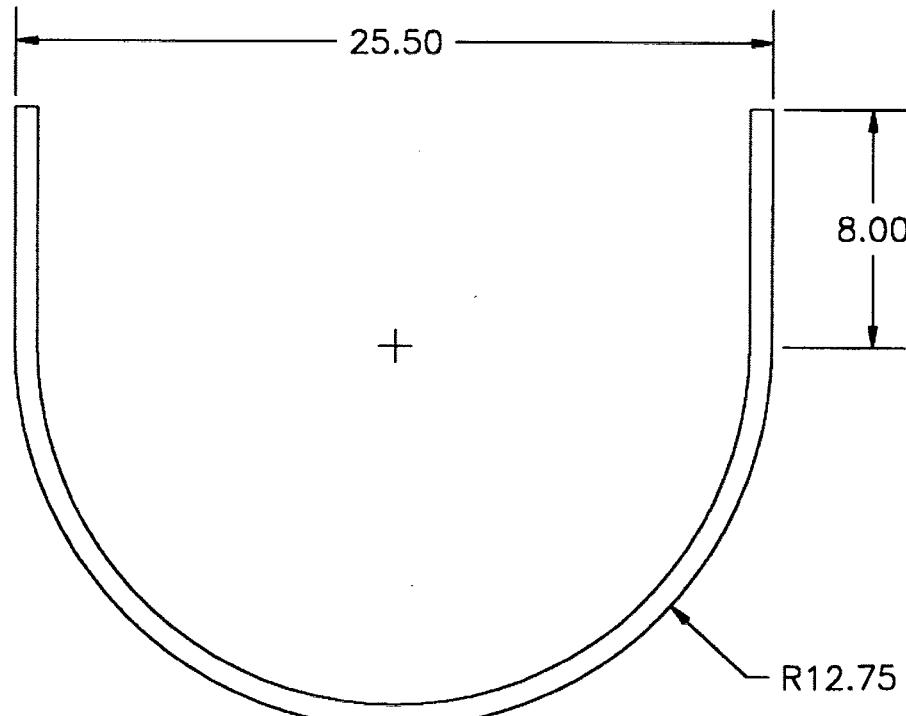
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>BW</i>	APPROVED <i>BW</i>	DRAWING NO. D2235
DATE 94:12:16		REV. B SHEET 1 OF 1 SCALE

B1 02.08.06 (P) CAN BE MADE FROM D3166-1

**RELEASED**  
160507D2235-1D2235-3

CAN BE MADE FROM D3166-1 B1  
MATERIAL: 304/316 SS, 3/4 X 3/4 X 0.063 WALL SQR. 46474

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER